

254: Catalytic converter and emission control, D4204T5, M66

XC60, 2015, D4204T5, L.H.D

3/3/2024

**PRINT****254: Catalytic converter and emission control, D4204T5, M66****Operation number:**

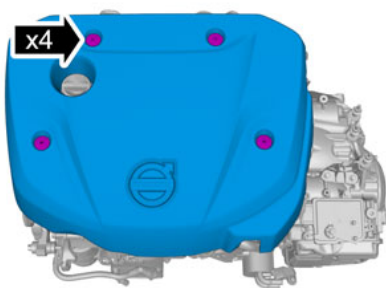
25411-2

**Exhaust Gas
Recirculation
Valve (EGR Valve)****Removal**

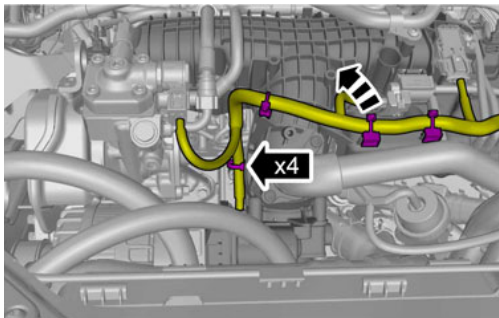
**Note! Removal
steps in this
procedure may
contain installation
details.**

Perform cooling
system draining,
charging and bleeding

Refer to: Cooling
system - draining,
charging and bleeding



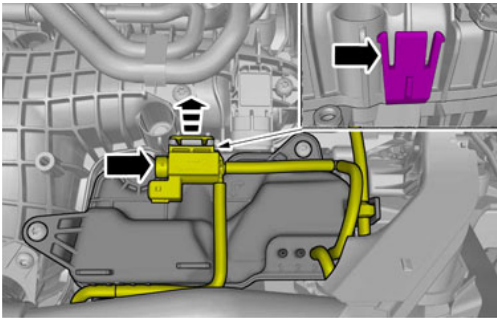
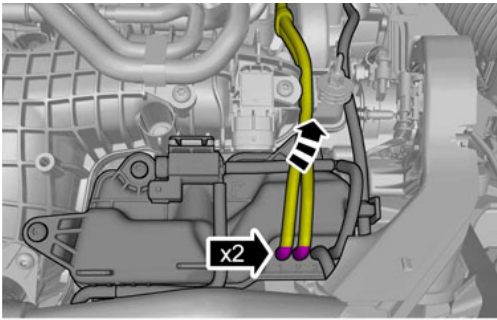
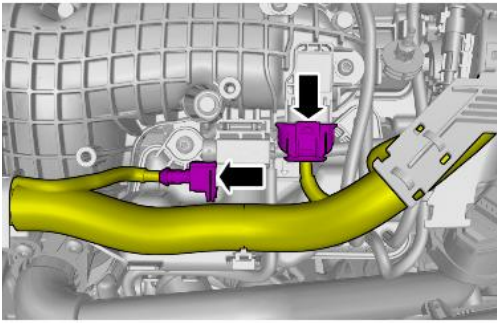
Remove the screws.



**Caution! Note the routing of
the lines and hoses.**

Remove the cable harness clips.

Disconnect the connectors.

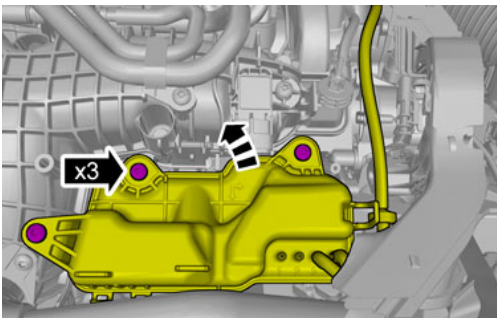


Caution! Note the routing of the lines and hoses.

Undo the hoses from the connections.

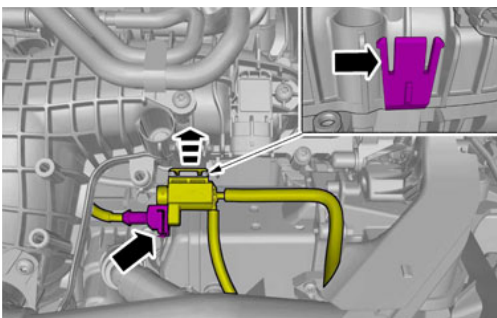
Caution! Note the routing of the lines and hoses.

Note! Make sure that the sensor is correctly installed.



Remove the screws.

Torque: M5, 5 Nm

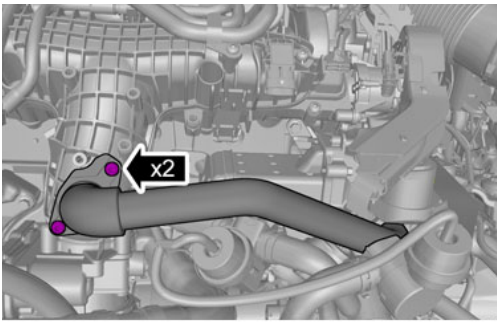


Caution! Note the routing of the lines and hoses.

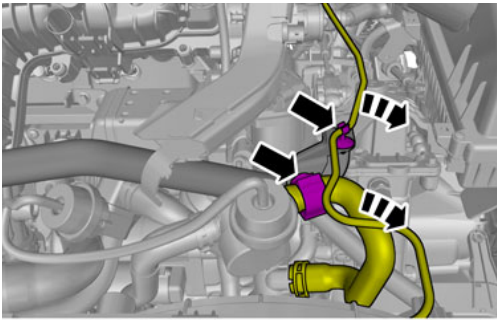
Note! Make sure that the sensor is correctly installed.

Disconnect the connector.

Remove the screws.

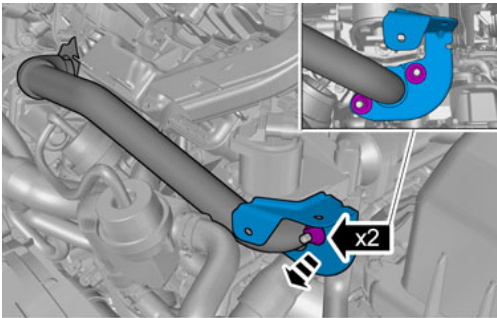


Torque: M5, 5 Nm



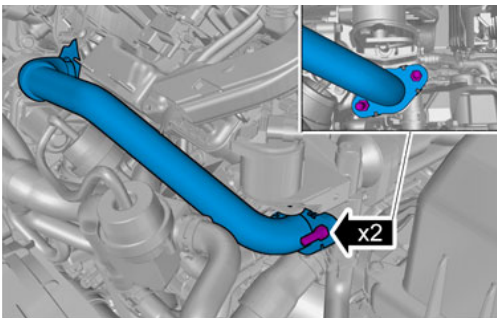
Caution! Note the routing of the lines and hoses.

Loosen the clips.



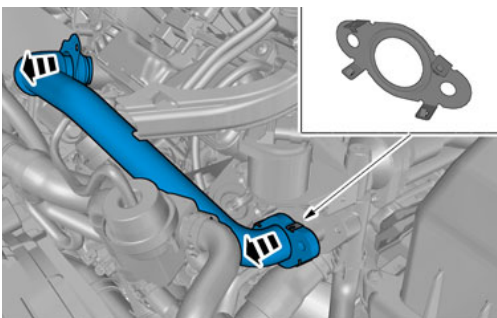
Remove the nuts.

Torque: M8, 24 Nm



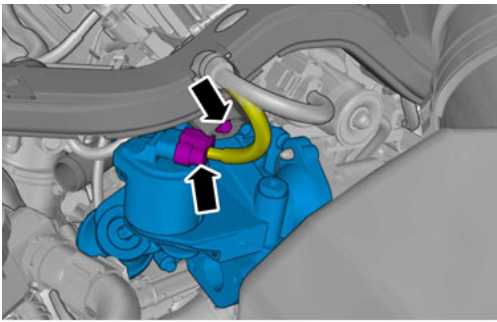
Remove the nuts.

Torque: M7, 17 Nm



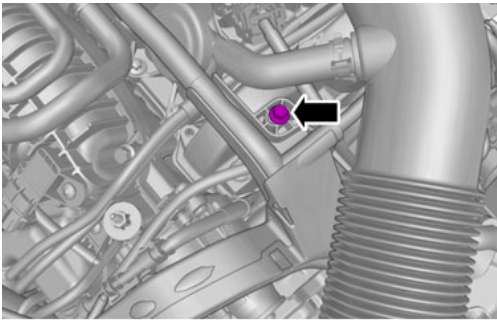
Note! Make sure that the seal is correctly located.

Disconnect the connector.



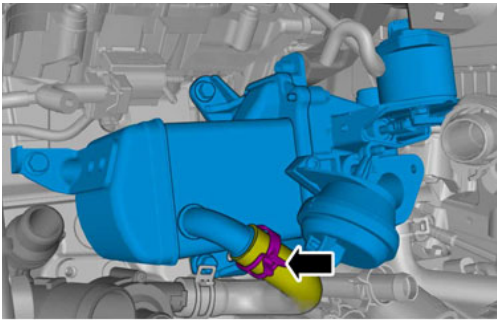
Remove the screw.

Torque: M6, 10 Nm



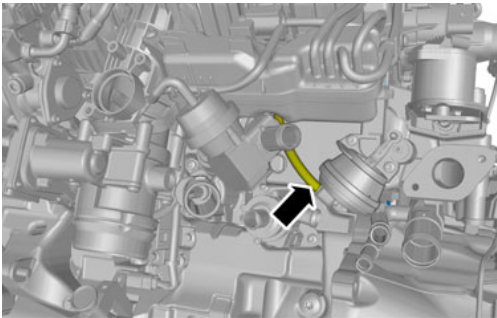
Remove the screw.

Torque: M6, 10 Nm

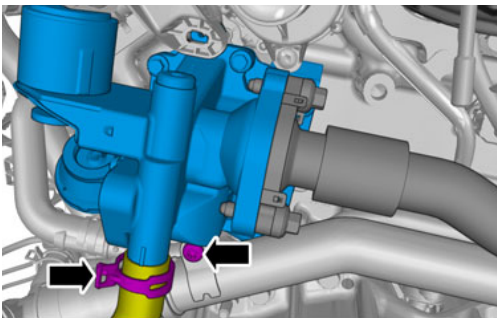


Warning! Be prepared to collect escaping fluid.

Loosen the hose clamp.



Remove the hose.

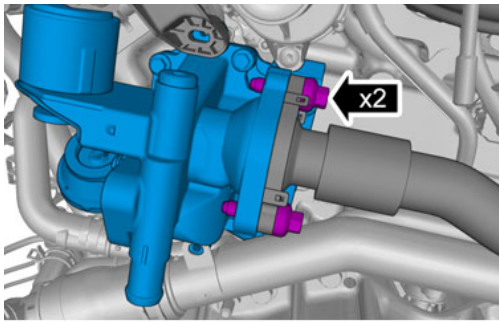


Loosen the hose clamp.

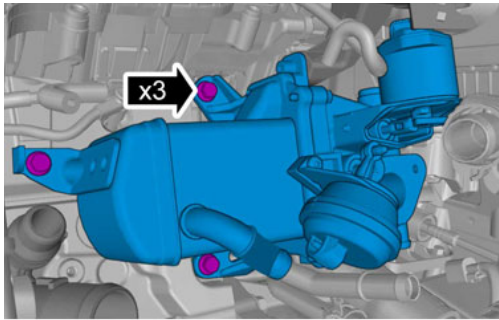
Remove the screw.

Torque: M6, 10 Nm

Remove the screws.



Torque: M8, 24 Nm



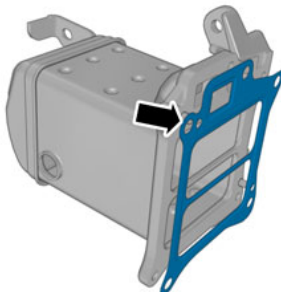
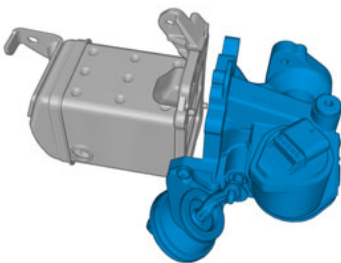
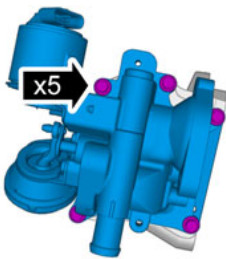
Remove the screws.

Torque: M7, 17 Nm

Transferring components

Remove the screws.

Torque: M6, 10 Nm



Note! Make sure that a new component is installed.

Installation

To install, reverse the removal procedure.

Fill cooling system, draining, filling, and bleeding

Refer to: Cooling system - draining, charging and bleeding

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